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500	Section 1: Identification							
Sec		dentification						
	Produc	t identifier	:	BioOptimal™ (0	Containing 17 wt% Ethanol as preservative)			
	Recom	mended use of the cl	nem	ical and restricti	ons on use			
	Recom	mended use	:	Biocides				
				Preservatives to	or products during storage			
	Restrict	tions on use	:	Not applicable				
	Manufacturer or supplier's d			ils				
	Compa	ny	:	Asahi Kasei Me	dical Co., Ltd.			
				Bioprocess Divis	sion			
	Address	5	:	1-1-2 Yurakuch	0			
					kyo Japan 100-0006			
	Telepho	ne		+81-3-6699-378	2			
	relepite		·	101 0 0000 070	-			
	Emerge	ency telephone number		+81-3-6699-378	2			
	E-mail a	address	:	bioprocessjp-ml	@aml.asahi-kasei.co.jp			

Section 2: Hazard identification

Flammable liquids	: Category 3
GHS Label elements, incl	uding precautionary statements
Hazard pictograms	
Signal word	: Warning
Hazard statements	: H226 Flammable liquid and vapour.
Precautionary statements	 Prevention: P210 Keep away from heat, hot surfaces, sparks, open flam and other ignition sources. No smoking. P233 Keep container tightly closed.

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P241 Use explosion-proof electrical/ventilating/ lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

Vapours may form explosive mixture with air.

Section 3: Composition/information on ingredients

Substance / Mixture Mixture :

Components

Chemical name	CAS-No.	Concentration (% w/w)
Ethanol	64-17-5	>= 10 -< 20

Section 4: First-aid measures

Description of necessary first-aid measures					
If inhaled		nhaled, remove to fresh air. et medical attention if symptoms occur.			
In case of skin contact	: Re	emove contaminated clothing and shoes.			
In case of eye contact		ush eyes with water as a precaution. et medical attention if irritation develops and persists.			
If swallowed	Ge	swallowed, DO NOT induce vomiting. et medical attention if symptoms occur. nse mouth thoroughly with water.			

Most important symptoms and effects, both acute and delayed :

Risks

None known.

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Prote	ction of first-aiders	:	No special precau	tions are necessary for first aid responders.
Indic	ation of any immediate	e me	dical attention ar	nd special treatment needed
Treatr	•	:		cally and supportively.
Section 5	: Fire-fighting measure	S		
Exting	guishing media			
Suital	ble extinguishing media	:	Water spray Alcohol-resistant t Carbon dioxide (C Dry chemical	
Unsui media	itable extinguishing a	:	High volume wate	r jet
Spec	ial hazards arising fron	n the	e substance or m	ixture
-	fic hazards during fire-	:	Do not use a solid fire. Flash back possib Vapours may form	water stream as it may scatter and spread ble over considerable distance. In explosive mixtures with air. Dustion products may be a hazard to health.
Hazaı ucts	rdous combustion prod-	:	Carbon oxides	
Spec	ial protective actions fo	or fi	re-fighters	
•	al protective equipment efighters	:	Wear self-containe essary. Use personal prot	ed breathing apparatus for firefighting if nec ective equipment.
Speci ods	fic extinguishing meth-	:	cumstances and t Use water spray t	measures that are appropriate to local cir- he surrounding environment. o cool unopened containers. ged containers from fire area if it is safe to d

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

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_						
Perso	onal precautions	Follow safe ha	: Remove all sources of ignition. Follow safe handling advice (see section 7) and personal pro- tective equipment recommendations (see section 8).			
Environm	ental precautions					
Enviro	onmental precautions	Prevent furthe Prevent sprea barriers). Retain and dis Local authoriti	 Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained. 			
Methods a	and materials for cont	ainment and clear	ing up			
Metho	ods for cleaning up		tools should be used.			
		•	nert absorbent material. ock down) gases/vapours/mists with a water			
		spray jet.	ock down) gases/vapours/mists with a water			
		For large spill ment to keep be pumped, s	s, provide dyking or other appropriate contain- material from spreading. If dyked material can tore recovered material in appropriate container. aining materials from spill with suitable absor-			
		posal of this n employed in t mine which re Sections 13 a	nal regulations may apply to releases and dis- naterial, as well as those materials and items he cleanup of releases. You will need to deter- gulations are applicable. Ind 15 of this SDS provide information regarding			
		certain local o	r national requirements.			

Section 7: Handling and storage

Precautions for safe handling						
Technical measures	:	See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.				
Local/Total ventilation	:	If sufficient ventilation is unavailable, use with local exhaust ventilation. Use explosion-proof electrical, ventilating and lighting equip- ment.				
Advice on safe handling	:	Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure as- sessment Non-sparking tools should be used. Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges.				

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		Take care to p environment.	prevent spills, waste and minimize release to the
Hygiei	ne measures	flushing syste place. When using d	chemical is likely during typical use, provide eye ms and safety showers close to the working o not eat, drink or smoke. nated clothing before re-use.
Condi	itions for safe storage	, including any inc	compatibilities
Condit	tions for safe storage	Keep tightly cl Keep in a coo Store in accor	ly labelled containers. osed. , well-ventilated place. dance with the particular national regulations. m heat and sources of ignition.
Materi	als to avoid	Self-reactive s Organic perox Oxidizing age Flammable ga Pyrophoric liqu Pyrophoric so	nts ses uids ids ubstances and mixtures

Section 8: Exposure controls/personal protection

Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Ethanol	64-17-5	PEL (long term)	1,000 ppm 1,880 mg/m3	SG OEL
		STEL	1,000 ppm	ACGIH

Appropriate engineering control measures	:	Minimize workplace exposure concentrations. If sufficient ventilation is unavailable, use with local exhaust ventilation. Use explosion-proof electrical, ventilating and lighting equip-
		ment.

Individual protection measures, such as personal protective equipment (PPE)

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Eye/fa	ace protection	: Wear the following personal protective equipment: Safety glasses			
Skin protection		resistance d potential. Wear the fol If assessme atmospheres protective c Skin contac	Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential. Wear the following personal protective equipment: If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing. Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).		
Respi	ratory protection	: If adequate local exhaust ventilation is not available or exp sure assessment demonstrates exposures outside the rec ommended guidelines, use respiratory protection.			
Fil	ter type	: Organic vap	our type		
	protection aterial	: Natural Rub	ber		
Re	emarks	on the conc stance and we recommend aforemention er. Wash ha	ves to protect hands against chemicals depending entration and quantity of the hazardous sub- specific to place of work. For special applications, end clarifying the resistance to chemicals of the ned protective gloves with the glove manufactur- inds before breaks and at the end of workday. h time is not determined for the product. Change !		

Section 9: Physical and chemical properties

Appearance	:	liquid
Colour	:	clear
Odour	:	No data available
Odour Threshold	:	No data available
рН	:	No data available
Melting point/freezing point	:	No data available

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	Initial bo range	iling point and boiling	:	No data available	
	Flash po	int	:	40 °C	
	Evaporat	ion rate	:	No data available	
	Flammal	pility (solid, gas)	:	Not applicable	
	Flammal	pility (liquids)	:	No data available	
		kplosion limit / Upper ility limit	:	No data available	
	Lower ex flammab	xplosion limit / Lower ility limit	:	No data available	
,	Vapour µ	pressure	:	No data available	
	Relative	vapour density	:	No data available	
	Relative	density	:	No data available	
	Density		:	No data available	
:	Solubility Wate	r solubility	:	No data available	
	Partition octanol/v	coefficient: n- vater	:	Not applicable	
	Auto-igni	ition temperature	:	does not ignite	
	Decomp	osition temperature	:	The substance or	mixture is not classified self-reactive.
,	Viscosity Visco	/ osity, kinematic	:	No data available	
l	Explosiv	e properties	:	Not explosive	
	Oxidizin	g properties	:	The substance or	mixture is not classified as oxidizing.
	Particle Particle :	characteristics size	:	Not applicable	

Section 10: Stability and reactivity

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React	ivity	:	Not classified as	a reactivity hazard.
Chem	ical stability	:	Stable under nor	mal conditions.
Possibility of hazardous reac- tions		:	Vapours may for	d and vapour. m explosive mixture with air. trong oxidizing agents.
Condi	tions to avoid	:	Heat, flames and	d sparks.
Incom	patible materials	:	Oxidizing agents	;
Hazar produc	dous decomposition	:	No hazardous d	ecomposition products are known.
ection 1 ²	1: Toxicological inform	atio	'n	
Inform expos	ation on likely routes of sure	:	Inhalation Skin contact Ingestion Eye contact	
Acute	toxicity			
Not cl	assified based on availal	ole	information.	
<u>Com</u> t	oonents:			
Ethan	iol:			
Ethan		:	LD50 (Rat): 10,4 Method: OECD T	70 mg/kg ïest Guideline 401
Ethan Acute	iol:	:		est Guideline 401 : 116.9 mg/l h
Ethan Acute Acute	oral toxicity	:	Method: OECD T LC50 (Rat, male) Exposure time: 4 Test atmosphere:	est Guideline 401 : 116.9 mg/l h vapour
Ethan Acute Acute	oral toxicity inhalation toxicity	:	Method: OECD T LC50 (Rat, male) Exposure time: 4 Test atmosphere:	est Guideline 401 : 116.9 mg/l h vapour
Ethan Acute Acute Acute	oral toxicity inhalation toxicity dermal toxicity	:	Method: OECD T LC50 (Rat, male) Exposure time: 4 Test atmosphere: LD50 (Rabbit): >	est Guideline 401 : 116.9 mg/l h vapour
Ethan Acute Acute Acute Skin o Not cl	ool: oral toxicity inhalation toxicity dermal toxicity corrosion/irritation	:	Method: OECD T LC50 (Rat, male) Exposure time: 4 Test atmosphere: LD50 (Rabbit): >	est Guideline 401 : 116.9 mg/l h vapour
Ethan Acute Acute Acute Skin o Not cl	oral toxicity inhalation toxicity dermal toxicity corrosion/irritation assified based on availal	:	Method: OECD T LC50 (Rat, male) Exposure time: 4 Test atmosphere: LD50 (Rabbit): >	est Guideline 401 : 116.9 mg/l h vapour

Serious eye damage/eye irritation

Not classified based on available information.

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Components:

Ethanol:

Species	:	Rabbit
Result	:	Irritation to eyes, reversing within 21 days
Method	:	OECD Test Guideline 405

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Ethanol:

Test Type	:	Mouse ear swelling test (MEST)
Exposure routes	:	Skin contact
Species	:	Mouse
Result	:	negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Ethanol:	
Genotoxicity in vitro :	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
	Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative
	Test Type: Chromosome aberration test in vitro Result: negative
Genotoxicity in vivo :	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: Ingestion Result: negative

Carcinogenicity

Not classified based on available information.

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Reproductive toxicity

Not classified based on available information.

Components:

Ethanol:

Effects on fertility

: Test Type: Two-generation reproduction toxicity study Species: Mouse Application Route: Ingestion Result: negative

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Ethanol:

Toxicity

Species	:	Rat
NOAEL	:	1,730 mg/kg
LOAEL	:	3,200 mg/kg
Application Route	:	Ingestion
Exposure time	:	90 Days

Aspiration toxicity

Not classified based on available information.

Section 12: Ecological information

•		
Components:		
Ethanol:		
Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 14,200 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Ceriodaphnia dubia (water flea)): 5,012 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	ErC50 (Chlorella vulgaris (Fresh water algae)): 275 mg/l Exposure time: 72 h
		EC10 (Chlorella vulgaris (Fresh water algae)): 11.5 mg/l Exposure time: 72 h

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Toxicit icity)	y to fish (Chronic tox-	:	NOEC (Oryzias I Exposure time: 1	atipes (Japanese medaka)): >= 79 mg/l 00 d
	invertebrates (Chron-	:	NOEC (Daphnia Exposure time: 9	magna (Water flea)): 9.6 mg/l d
Toxicit	y to microorganisms	:	EC50 (Protozoa) Exposure time: 4	
Persis	tence and degradabil	ity		
<u>Comp</u>	onents:			
Ethan	ol:			
Biodeg	yradability	:	Result: Readily b Biodegradation: Exposure time: 2	84 %
Bioaco	cumulative potential			
<u>Comp</u>	onents:			
Ethan	ol:			
	on coefficient: n- I/water	:	log Pow: -0.35	
	ty in soil a available			
	adverse effects			
	a available			

Disposar methous		
Waste from residues :		Do not dispose of waste into sewer.
		Dispose of in accordance with local regulations.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or ex- pose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product.

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Section 14: Transport information

International Regulations

UNRTDG

UN number UN proper shipping name Transport hazard class(es) Subsidiary risk Packing group Labels Environmentally hazardous		Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable no
IATA-DGR UN/ID No. UN proper shipping name Transport hazard class(es) Subsidiary risk Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passen- ger aircraft)		Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable
IMDG-Code UN number UN proper shipping name Transport hazard class(es) Subsidiary risk Packing group Labels	:	Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable

Transport in bulk according to IMO instruments

:

:

Not applicable for product as supplied.

Special precautions for user

Not applicable

EmS Code

Marine pollutant

Section 15: Regulatory information

Safety, health and environmental regulations specific for the product in question

Not applicable

Not applicable

Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.

Environmental Protection and Management Act and : Not applicable Environmental Protection and Management (Hazardous Substances) Regulations

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Fire Safety (Petroleum and Flammable Materials) : Ethanol Regulations						
Section 16: Other information						
Revisio	on Date	:	25.12.2024			
Furthe	er information					
	es of key data used to e the Safety Data	:		data, data from raw material SDSs, OECD Irch results and European Chemicals Agen- opa.eu/		
Date for	ormat	:	dd.mm.yyyy			
Full text of other abbreviations						
ACGI⊢ SG OE		:	Singapore. Workp	shold Limit Values (TLV) blace Safety and Health (General Provisions) t Schedule Permissible Exposure Limits of		
	I / STEL EL / PEL (long term)	:	Short-term exposit Permissible Exposit	ure limit sure Level (PEL) Long Term		
AIIC -	AllC - Australian Inventory of Industrial Chemicals: ANTT - National Agency for Transport by					

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR -Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Tem-

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perature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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